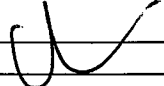



Date: Tuesday, 11/09/2007 1:50:59 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BELT GUIDE
Job Number : 34558	
Estimate Number : 13015	
P.O. Number :	Part Number : D36401
This Issue : 11/09/2007 S.O. No. :	Drawing Number : D3640 UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : MACHINED PARTS	Drawing Revision : U/R
Previous Run :	Material :
Written By : 	Due Date : 18/09/2007 Qty: 20 Um: Each
Checked & Approved By : 	
Comment : Est Rev:A New Issue 07-01-15 JLM	

Additional Product

POSITIVE RECALL

EFFECTIVE

AUTH

RELEASED

DATE

Job Number:



Seq. #:

Machine Or Operation:

Description :

POSITIVE
RECALL

1.0

MDELRLNB075X1250

Delrin Bar



Comment: Qty.: 0.4200 f(s)/Unit Total: 8.4000 f(s)

Black Delrin Bar

1.250" X .750"

BATCH: M14535

JLM 07/09/13

20

2.0

BAND SAW

BAND SAW



Comment: Cut blank 4.700 " long

JLM 07/09/13

20

3.0

HAAS1

HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio.FA670 & Dwg D3640 Rev: A

2-Deburr and Blend rad intersection with deburring tool.

JLM 07/09/13

20

4.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

JLM 07/09/13

20

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

J.F 07/09/13 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/09/2007 1:50:59 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BELT GUIDE

Job Number: 34558

Part Number: D36401

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

2/10/15 (202) SP

ENGINEERING
APPROVAL

07-09-14

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.10.16

POSITIVE
RECALL

Job Completion



POSITIVE RECALL

EFFECTIVE 07-09-11

AUTH

U

RELEASED

16

DATE

07.10.15

U 07-10-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8

7

6

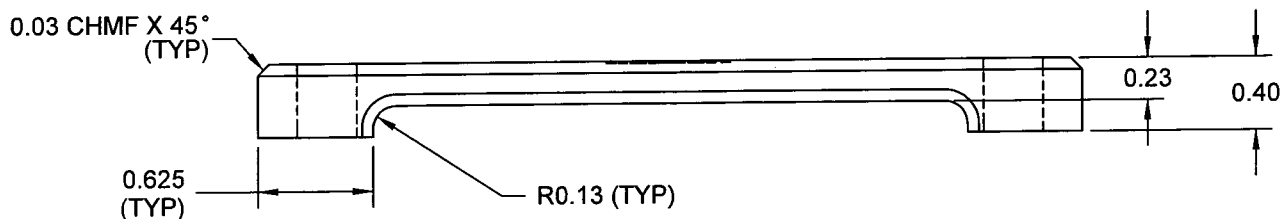
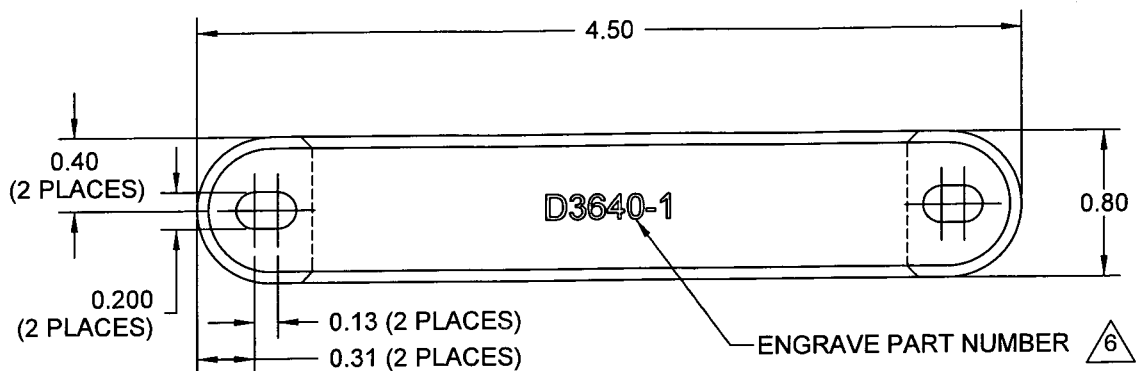
5

D

C

B

A



D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)

2.083
 0.053

w/0 34558

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
- 7) WEIGHT: 0.03 lbs

8

7

6

5

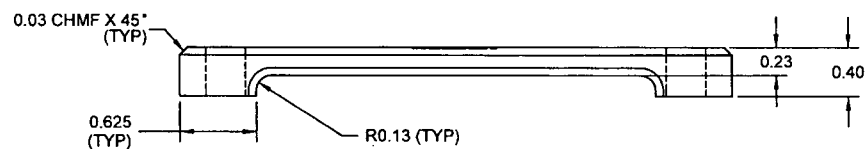
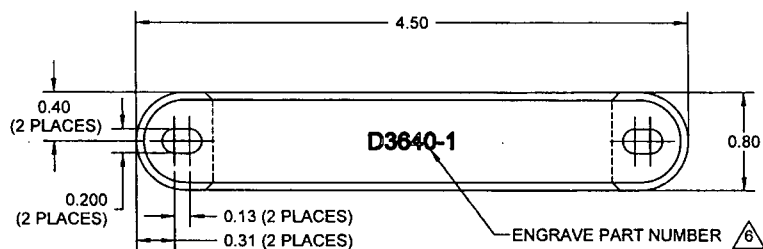
8 7 6 5 4 3 2 1

D

C

B

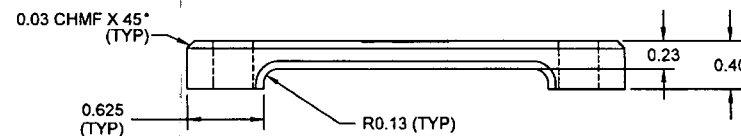
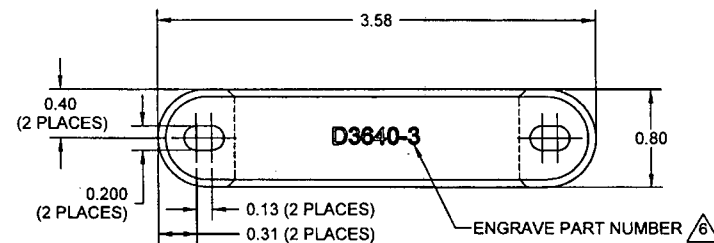
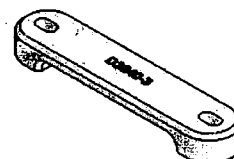
A



D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)

REFERENCE ONLY

- NOTES:
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
 - 7) WEIGHT: 0.03 lbs



D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)

RELEASED
07.07.27

A	NEW ISSUE; REPLACES G10605		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC.		
DRAWN	LE	PORT HADLOCK, WA		
CHECKED	B	DRAWING NO.	REV. A	
MFG. APPR.	B	D3640	SHEET 1 OF 1	
APPROVED	TS	TITLE	SCALE	
DE APPR.	TS	BELT GUIDE	1:1	
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		